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Figure 1

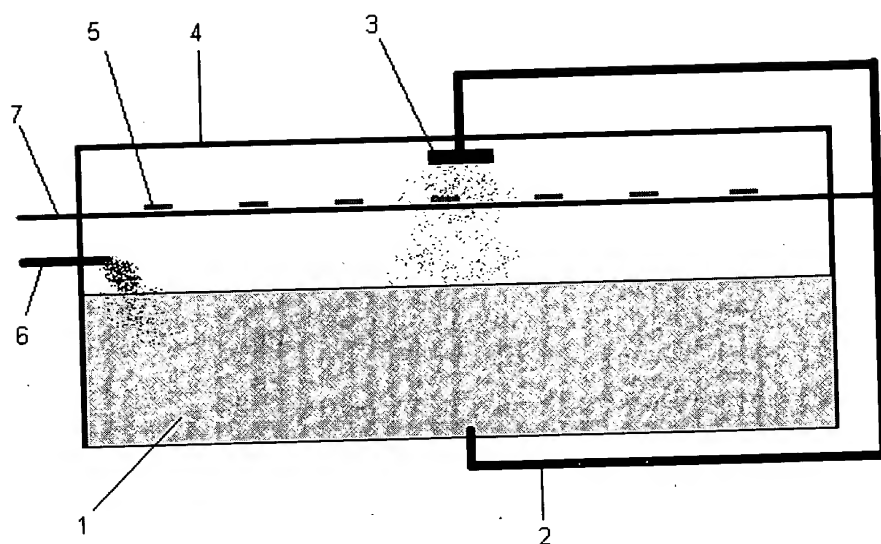
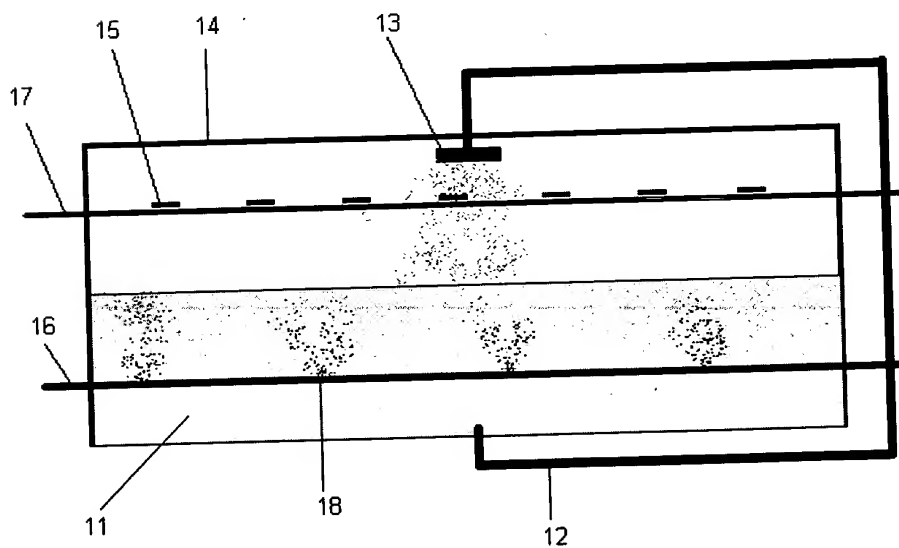
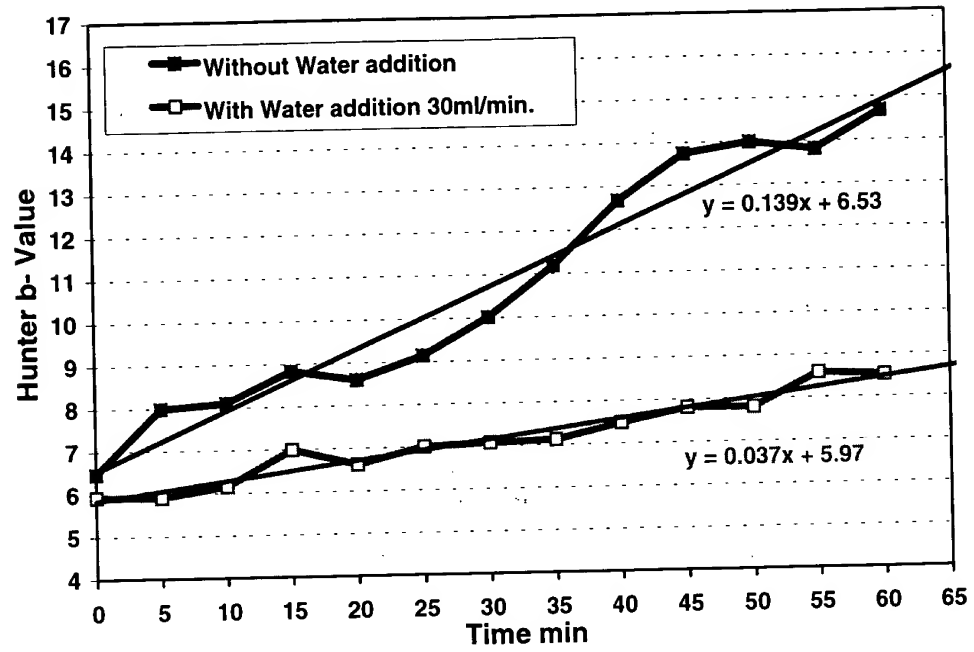


Figure 2



FOOT 20" 21020660

Figure 3
Coated Detergent Tablet Hunter b-value over time With & Without
water addition to the coating.



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Figure 4

Coated Detergent Tablet Hunter b-value over time With & Without steam addition to the coating

